



Image may differ from product. See technical specification for details.

# QJ 328 N2MA

#### Four-point contact ball bearing with locating slots

Four-point contact ball bearings with locating slots can accommodate high axial loads in both directions and small radial loads. They can operate at very high speeds and are more suitable than deep groove ball bearings for supporting large axial forces. The outer ring, with ball and cage assembly, can be mounted separately from the two inner ring halves. The locating slots can be used to prevent the outer ring from rotating.

- High-speed capability
- Accommodate high axial loads in both directions and small radial loads
- Require considerably less axial space than double row angular contact ball bearings
- The locating slots can be used to prevent the outer ring from rotating

### Overview

#### Dimensions

Bore diameter	5.512 in
Outside diameter	11.811 in
Width	2.441 in
Contact angle	35 °

#### Performance

Basic dynamic load rating	112 404 lbf
Basic static load rating	156 242 lbf
Limiting speed	3 800 r/min
SKF performance class	SKF Explorer

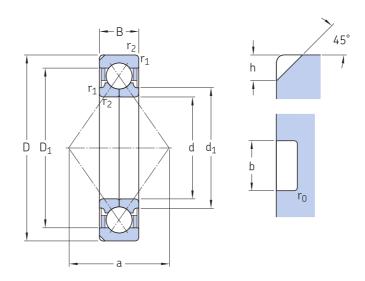
### Properties

Contact type	Four-point contact
Number of rows	1
Locating feature, bearing outer ring	Locating slot
Ring type	Two-piece inner ring and one-piece outer ring
Cage	Machined metal
Matched arrangement	No
Universal matching bearing	No
Axial internal clearance	CN
Material, bearing	Bearing steel
Coating	Without
Sealing	Without
Lubricant	None
Relubrication feature	Without

## Logistics

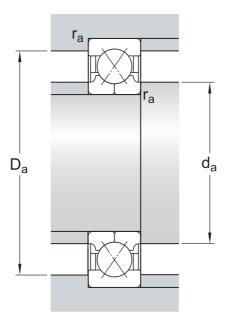
Product net weight	49.891 lb
eClass code	23-05-08-05
UNSPSC code	31171538

# Technical specification



### Dimensions

d	5.512 in	Bore diameter
D	11.811 in	Outside diameter
В	2.441 in	Width
d <sub>1</sub>	≈ 7.717 in	Shoulder diameter inner ring
D <sub>1</sub>	≈ 9.606 in	Shoulder diameter outer ring/ inner diameter housing washer
а	6.063 in	Distance pressure point(s)
h	0.5 in	Locating slot depth outer ring
b	0.413 in	Locating slot width outer ring
r <sub>o</sub>	0.079 in	Corner radius locating slot
r <sub>1,2</sub>	min. 0.157 in	Chamfer dimension inner ring



### Abutment dimensions

d <sub>a</sub>	min. 6.22 in	Abutment diameter shaft
D <sub>a</sub>	max. 11.102 in	Abutment diameter housing
r <sub>a</sub>	max. 0.118 in	Fillet radius

### Calculation data

SKF performance class		SKF Explorer
Basic dynamic load rating	C	112 404 lbf
Basic static load rating	C <sub>0</sub>	156 242 lbf
Fatigue load limit	P <sub>u</sub>	4 496 lbf
Limiting speed		3 800 r/min
Calculation factor	А	1.4
Limiting value	е	0.95
Calculation factor	Х	0.6
Calculation factor	Y <sub>0</sub>	0.58
Calculation factor	Y <sub>1</sub>	0.66
Calculation factor	Y <sub>2</sub>	1.07

### More Information

Product details	Engineering information	in Tools
Designs and variants		SKF Product select
General bearing specifications	General bearing knowledge	SimPro Quick
Loads	Bearing selection process	Bearing Frequency Calculator
Temperature limits	Bearing interfaces	LubeSelect for SKF greases
Permissible speed	Seat tolerances for standard conditions	Heater selection tool
Design considerations	Selecting internal clearance or	SKF mounting and dismounting instructions
Designation system	preload	
	Lubrication	
	External sealing, mounting and dismounting	
	Bearing failure and how to prevent it	



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