

115.111.129.98KWVE..-BFührungswagen

Carriages KWVE15-B (Series KWVE..-B)

standard carriage, four-row, full complement ball set

The datasheet is only an overview of dimensions and basic load ratings of the selected product. Please always observe all the guidelines in these overview pages. Further information is given on many products under the menu item "Description". You can also order comprehensive information via the Catalogue ordering system

(https://www.schaeffler.de/content.schaeffler.de/en/news_media/index.jsp) or by telephone on +49 (91 32) 82 - 28 97.

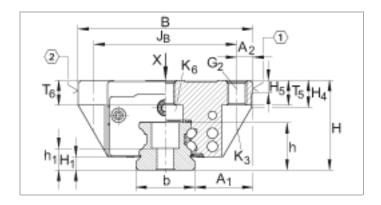
Н	24 mm
В	47 mm
L	1,2 mm
1)	Locating face
2)	Marking
3)	Lubrication nipple to DIN 3 405 M3 is supplied loose
A1	16 mm
A2	1,5 mm
Аз	1,3 mm
A4	3,2 mm
aL	53 mm a L and a R are dependent on the length I max of the guideway
max	
aL	20 mm a L and a R are dependent on the length I max of the guideway
min	
aR	53 mm a L and a R are dependent on the length I max of the guideway
max	
aR	20 mm a L and a R are dependent on the length I max of the guideway
b	15 mm Tolerance: -0,005/-0,03
G ₂	M5 For screws to DIN ISO 4762-12.9
32	Max. tightening torque in Nm:
	M5 = 5,8
	M6 = 10
	M8 = 24
	M10 = 41
	M12 = 83
	M14 = 140



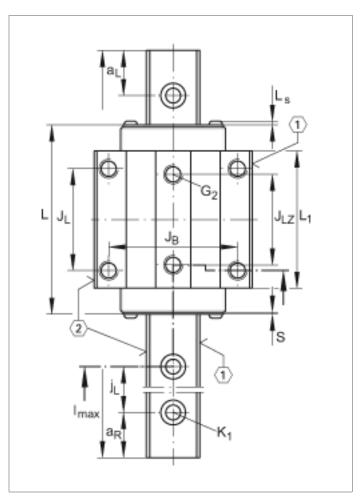
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If there is a possibility of settling, the fixing screws should be secured against rotation.
h
                         15 mm
                       4,3 mm
H1
h1
                      8,15 mm
                       7,6 mm
H4
                      4,75 mm
H<sub>5</sub>
                         38 mm
Jв
                        30 mm
JL
                        60 mm
jL
JL6
                        9,1 mm
JLZ
                        26 mm
K_1
                           M4 For screws to DIN ISO 4762-12.9
                                 Max. tightening torque in Nm:
                                 M3 = 2.5
                                 M4 = 5
                                 M5 = 10
                                 M6 = 17
                                 M8 = 41
                                 M10 = 83
                                 M12 = 140
                                 M14 = 220
                                 M16 = 340
                                 If there is a possibility of settling, the fixing screws should be secured against rotation
K3
                           M4 For screws to DIN ISO 4762-12.9
                                 Max. tightening torque in Nm:
                                 M3 = 2,5
                                 M4 = 5
                                 M5 = 10
                                 M6 = 17
                                 M8 = 41
                                 M10 = 83
                                 M12 = 140
                                 M14 = 220
                                 M16 = 340
                                 If there is a possibility of settling, the fixing screws should be secured against rotation
K6
                           M4 For screws to DIN 7984-8.8
                                 Max. tightening torque in Nm:
                                 M4 = 2
                                 M5 = 4
                                 M6 = 8
                                 M8 = 12
                                 If there is a possibility of settling, the fixing screws should be secured against rotation
                      39,8 mm
L1
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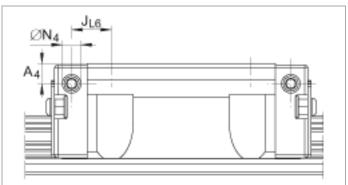


Imax	1200 mm Maximum length of single-piece guideways; longer guideways are supplied in several sections and are marked accordingly.Maximum single-piece guideway length of 6 m by agreement.
Ls	1,3 mm
N ₃	2,57 mm Maximum permissible screw depth for lubrication connector: 5,5 mm
N4	2,57 mm Maximum permissible screw depth for lubrication connector: 5,5 mm
S	0,8 mm
T5	7 mm
T6	5,8 mm
W6	6 mm Width across flats
mw	0,2 kg Mass of carriage
ms	1,44 kg/m Mass of guideway
	Calculation of basic load rating according to DIN 636, increased basic dynamic load rating possible on the basis of practical experience.
С	7200 N Basic dynamic load rating
C ₀	14500 N Basic static load rating
M ₀ x	150 Nm Static moment rating about X axis
Moy	100 Nm Static moment rating about Y axis
M0z	100 Nm Static moment rating about Z axis
	The new carriages cannot be used on the previous guidewaysTKVD15(-U)



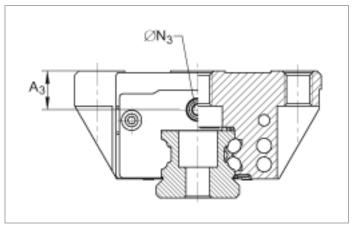




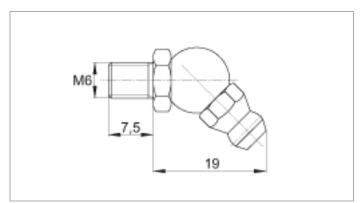


Lubrication connector on lateral face

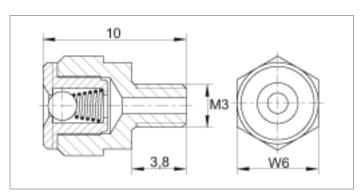




Lubrication connector on end face

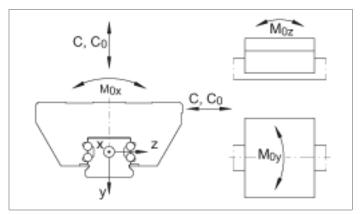


Lubrication nipple 3)



Lubrication nipple 3)





Load directions