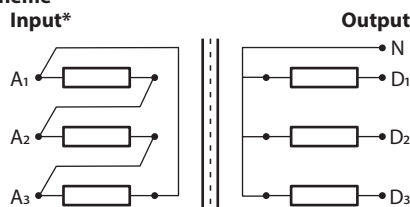


CONTENT	PAGE
1. Operating principle	1
2. Main characteristics	1
3. Range / electrical characteristics.....	1
4. Mechanicals characteristics.....	2
5. Handling / lifting operation.....	3
6. Protections	3
7. Additional characteristics.....	3

1. OPERATING PRINCIPLE

Sample are intended to supply general electric devices and realize functional insulation with main network (change of neutral network system).

Principle scheme



* With adjustment taps $\pm 5\%$ from 50kVA included

2. MAIN CHARACTERISTICS

- Dry type air cooled transformer.
- Single phase 50 - 60 Hz Class 1.
- Insulation and heating: Class H.
- Insulation voltage:
 - 3000 V between windings,
 - 3000 V between windings and earth,
- Ambient temperature: 40 °C.

2.1 Conformities

- Conformity to IEC 60076-11 standard.
- CE marking.
- CEM compatibility.

2.2 Transformer's protection

La pTransformers can be protected by aM type fuse or D type mcb on primary side.

Transformers can be protected by gG type fuse or C type mcb on secondary side.

2.3 Casing

2.3.1 Enclosed IP 21 - IK 08

- RAL 7035.
- Information: name-plaque on cover with:
 - reference number,
 - voltages and currents,
 - standard,
 - currents,
 - rating,
 - standard,
 - frequency,
 - Ucc.

2.3.2 Connection

Terminal blocs (cage system) or busbar and eyelet.

3. RANGE / ELECTRICAL CHARACTERISTICS

- Primary 400 V, delta connection,
- Secondary 230 V, star connection, neutral out.
- Electrostatic shield between primary and secondary windings, earthed connected by construction.

Cats. Nos.	Rating (kVA)	Losses		Voltage drop	Efficiency at reference T° cos fi = 1 (%)	Ucc (%)	Primary terminals		Secondary terminals	
		No load losses (W)	Due to load losses at reference T°(W)				(mm ²)	eyelet Ø	(mm ²)	eyelet Ø
0 425 45	6.3	108	265	4.3	94.4	4.1	10		10	
0 425 46	10	188	408	3.9	94.4	4.0	10		10	
0 425 47	16	236	686	4.5	94.5	4.4	35		35	
1 425 48	25	210	808	3.1	96.1	3.6	35		35	
1 425 49	40	330	1191	2.8	96.4	3.6	35		70	10
1 425 36	50	427	2341	4.7	94.7	5.5	35	8	70	10
1 425 37	63	486	2312	3.7	95.7	5.4	35	8	120	10
1 425 38	80	578	2189	3.2	96.2	5.0	70	10	120	10
1 425 39	100	733	2527	2.7	96.4	3.9	120	10	120	10

- Primary 400 V, delta connection,
- Secondary 400 V, star connection, neutral out.
- Electrostatic shield between primary and secondary windings, earthed connected by construction.

Cats. Nos.	Rating (kVA)	Losses		Voltage drop	Efficiency at reference T° cos fi = 1 (%)	Ucc (%)	Primary terminals		Secondary terminals	
		No load losses (W)	Due to load losses at reference T°(W)				(mm ²)	eyelet Ø	(mm ²)	eyelet Ø
0 428 25	6.3	108	281	4.3	94.1	4.3	10		10	
0 428 26	10	188	383	3.8	94.6	3.7	10		10	
0 428 27	16	256	506	3.0	95.4	3.2	35		35	
1 428 28	25	210	859	3.3	95.9	3.7	35		35	
1 428 29	40	330	1220	2.9	96.4	3.6	35		35	
1 428 30	50	427	2341	4.7	94.7	5.5	35	8	35	8
1 428 31	63	486	2312	3.7	95.7	5.4	35	8	35	8
1 428 32	80	578	2189	3.2	96.2	4.9	70	10	70	10
1 428 33	100	733	2527	2.9	96.4	3.9	120	10	70	10
1 428 34	125	748	3350	2.7	96.8	3.3	120	10	120	10
1 428 35 ⁽¹⁾	160	748	4075	2.6	97.0	3.7	150	11	150	11
1 428 36 ⁽²⁾	200	841	4953	2.5	97.1	4.3	200	13	200	13
1 428 37 ⁽²⁾	250	841	6660	2.7	97.0	5.8	200	15	200	15
1 428 38 ⁽³⁾	315	982	6326	2.0	97.7	4.6	250	4x11	250	4x11
1 428 39 ⁽⁴⁾	400	1372	7466	1.9	97.8	3.9	315	4x11	315	4x11

(1) Dimensions primary and secondary terminals: 30 x 5 mm Aluminium

(2) Dimensions primary and secondary terminals: 40 x 5 mm Aluminium

(3) Dimensions primary and secondary terminals: 50 x 5 mm Aluminium

(4) Dimensions primary and secondary terminals: 63 x 5 mm Aluminium

Three phases separating transformer

Cats. Nos.: 0 425 45/46/47 - 0 428 25/26/27
 1 425 36/37/38/39/48/49
 1 428 28/29/30/31/32/33/34/35/36/37/38/39

3. RANGE / ELECTRICAL CHARACTERISTICS (continued)

Downgrading of the power according to the ambient temperature:

- T° amb = 40 °C - Transformer rated power
- T° amb = 50 °C - Max 85 % of the rated power
- T° amb = 60 °C - Max 75 % of the rated power
- T° amb = 70 °C - Max 65 % of the rated power

Ex : with T° amb 70 °C, transformer reference 1 428 33 will have to be loaded only with 65 kVA maximum

0 425 45/46/47 - 1 425 48/49

N	D1	D2	D3	A1	A2	A3	⏚
Output			Input				
D1-D2-D3: 3 x 230V + N			A1-A2-A3: 3 x 400V				

0 428 25/26/27 - 1 428 28/29

N	D1	D2	D3	A1	A2	A3	⏚
Output			Input				
D1-D2-D3: 3 x 400V + N			A1-A2-A3: 3 x 400V				

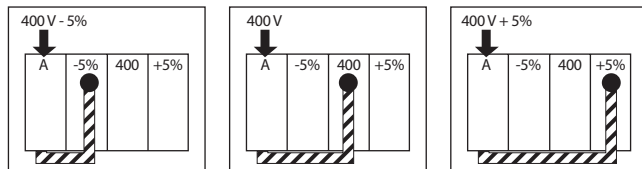
1 425 36/37/38/39

N	D1	D2	D3	A1	-5%	230	+5%	A2	-5%	230	+5%	A3	-5%	230	+5%	⏚
Output			Input													
D1-D2-D3: 3 x 230V + N			A1-A2-A3: 3 x 400V with adjusting sockets ± 5%													

1 428 30/31/32/33/34/35/36/37/38/39

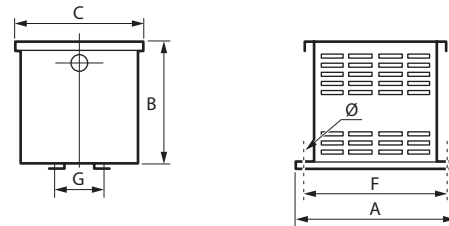
N	D1	D2	D3	A1	-5%	400	+5%	A2	-5%	400	+5%	A3	-5%	400	+5%	⏚
Output			Input													
D1-D2-D3: 3 x 400V + N			A1-A2-A3: 3 x 400V with adjusting sockets ± 5%													

On reference with adjustment taps on primary, the coupling is made with cables in the following way:



4. MECHANICAL CHARACTERISTICS

4.1 From 6,3 kVA to 40 kVA



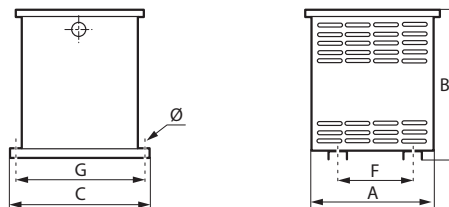
4.1.1 400 V / 230 V range

Cats. Nos	Rating (kVA)	Dimensions (mm)			Fixing (mm)			Weight (kg)
		A	B	C	F	G	∅	
0 425 45	6.3	420	390	310	400	126	9	58
0 425 46	10	470	410	310	450	146	9	81.2
0 425 47	16	530	460	380	510	136	9	110.5
1 425 48	25	590	650	500	570	166	11	127
1 425 49	40	590	650	500	570	176	11	172

4.1.2 400 V / 400 V range

Cats. Nos	Rating (kVA)	Dimensions (mm)			Fixing (mm)			Weight (kg)
		A	B	C	F	G	∅	
0 428 25	6.3	420	390	310	400	126	9	58
0 428 26	10	470	410	310	450	146	9	82.3
0 428 27	16	530	460	380	510	146	9	115
1 428 28	25	590	650	500	570	166	11	126
1 428 29	40	590	650	500	570	176	11	174

4.2 From 50 kVA to 160 kVA



4.2.1 400 V / 230 V range

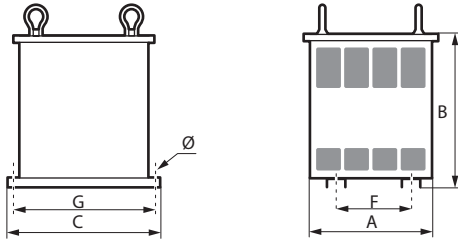
Cats. Nos	Rating (kVA)	Dimensions (mm)			Fixing (mm)			Weight (kg)
		A	B	C	F	G	∅	
1 425 36	50	670	700	610	400	580	16	247
1 425 37	63	670	700	610	400	580	16	271
1 425 38	80	670	800	740	400	687	16	330
1 425 39	100	670	800	740	400	687	16	401

4.2.2 400 V / 400 V range

Cats. Nos	Rating (kVA)	Dimensions (mm)			Fixing (mm)			Weight (kg)
		A	B	C	F	G	∅	
1 428 30	50	670	700	610	400	580	16	247
1 428 31	63	670	700	610	400	580	16	271
1 428 32	80	670	800	740	400	687	16	336
1 428 33	100	670	800	740	400	687	16	407
1 428 34	125	820	940	880	500	820	16	457
1 428 35	160	820	940	880	500	820	16	475

4. MECHANICALS CHARACTERISTICS (continued)

4.3 From 200 kVA to 400 kVA



4.3.1 400 V / 400 V range

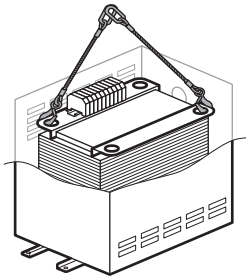
Cats. Nos	Rating (kVA)	Dimensions (mm)			Fixing (mm)			Weight (kg)
		A	B	C	F	G	Ø	
1 428 36 ⁽¹⁾	200	1280	1140	990	630	940	20	656
1 428 37 ⁽¹⁾	250	1280	1140	990	630	940	20	699
1 428 38 ⁽¹⁾	315	1280	1140	990	630	940	20	818
1 428 39 ⁽¹⁾	400	1280	1140	990	630	940	20	1070

(1) Dimensions include external lifting eyes.

5. HANDLING / LIFTING OPERATION

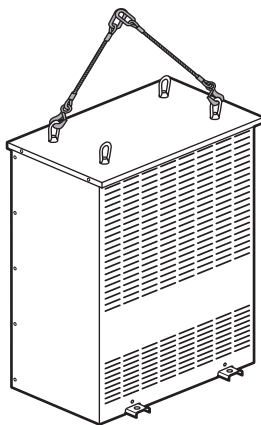
5.1 From 6,3 kVA to 160 kVA

Lifting holes on upper fitting devices, cover opened.



5.2 From 200 kVA to 400 kVA

External lifting eyes.



6. PROTECTIONS

Minimal protection rating for primary supply line on transformer⁽¹⁾.

Rating	400 V Tri			
	aM type fuse		D type Mcb	
6.3 kVA	16 A	0 130 16	25 A	4 080 61
10 kVA	20 A	0 130 20	32 A	4 080 62
16 kVA	32 A	0 140 32	50 A	4 080 64
25 kVA	50 A	0 140 50	80 A	4 095 06
40 kVA	63 A	0 150 63	125 A	4 095 08
50 kVA	80 A	0 150 80	160 A	4 200 07
63 kVA	100 A	0 150 96	160 A	4 200 07
80 kVA	160 A	0 165 55	160 A	4 200 07
100 kVA	160 A	0 165 55	160 A	4 200 07
125 kVA	200 A	0 170 60	200 A	4 202 08
160 kVA	250 A	0 170 65	250 A	4 202 09
200 kVA	315 A	0 175 70	320 A	0 255 22
250 kVA	400 A	0 175 75	400 A	0 255 23
315 kVA	500 A	0 180 75	500 A	0 255 25
400 kVA	630 A	0 180 80	630 A	0 255 24

⁽¹⁾ These values are indicative's one for transformers with inrush current value close to 25 In.

Secondary side transformer's protection.

Rating	230 V Y+N				400 V Y+N			
	Caliber	Fuse	Caliber	Mcb	Caliber	Fuse	Caliber	Mcb
6.3 kVA	16	0 133 16	16	4 078 98	10	0 133 10	10	4 078 96
10 kVA	25	0 133 25	25	4 079 00	16	0 133 16	16	4 078 98
16 kVA	40	0 143 40	40	4 079 02	25	0 133 25	25	4 079 00
25 kVA	63	0 153 63	63	4 079 04	40	0 143 40	40	4 079 02
40 kVA	100	0 153 96	100	4 093 63	63	0 153 63	63	4 079 04
50 kVA	125	0 153 97	125	4 093 64	80	0 153 80	80	4 093 62
63 kVA	160	0 163 55	160	4 200 17	100	0 153 96	100	4 093 63
80 kVA	200	0 168 60	200	4 200 18	125	0 153 96	125	4 093 64
100 kVA	250	0 173 65	250	4 200 19	160	0 163 55	160	4 200 17
125 kVA	315	0 178 70	400	0 255 38	200	0 168 60	200	4 200 18
160 kVA	400	0 178 75	400	0 255 38	250	0 173 65	250	4 200 19
200 kVA	500	0 181 75	500	0 255 39	315	0 178 70	320	0 255 37
250 kVA	630	0 181 80	630	0 255 40	400	0 178 75	400	0 255 38
315 kVA	800	0 185 85	800	0 258 09	500	0 181 75	500	0 255 39
400 kVA	1000	0 185 90	1000	0 258 10	630	0 181 80	630	0 255 40

7. ADDITIONAL CHARACTERISTICS

7.1 Calorific potential (Mega Joules)

400 V / 230 V range		400 V / 400 V range	
Cats. Nos.	P. Cal. (MJ)	Cats. Nos.	P. Cal. (MJ)
0 425 45	420	0 428 25	420
0 425 46	590	0 428 26	600
0 425 47	790	0 428 27	830
1 425 48	1360	0 428 28	1330
1 425 49	1830	0 428 29	1820
1 425 36	2660	0 428 30	2660
1 425 37	3090	0 428 31	3090
1 425 38	3600	0 428 32	3600
1 425 39	4320	0 428 33	4320
		0 428 34	4480
		0 428 35	5020
		0 428 36	6890
		0 428 37	8260
		0 428 38	9160
		0 428 39	11310

7. ADDITIONAL CHARACTERISTICS (continued)

7.2 Casing resistance to chemical agents

Resistance to spraying risk under ambient temperature.

++ : Excellent resistance (permanent exposure)

+ : Satisfactory resistance (long-term exposure)

- : Limited resistance (possibility of brief exposure)

-- : Low resistance (exposure should be avoided)

Aqueous solutions	Cold water	++	
	Hot water	+	
	Vapour	-	
	Salt water 5 %	+	
	Hydrogen peroxide	-	
	Water + washing powder/liquid detergent	+	
	Water + surface active agents	+	
Alcohols	Ethanol	+	
	Methanol	+	
	Propanol	+	
	Butanol	+	
Strong oxidizing acids	Concentrate acetic acid	+	
	Nitric acid 5 %	+	
	Sulphuric acid 30 %	+	
	Hydrochloric acid 30 %	+	
	Perchloric acid 70 %	++	
	Hydrofluoric acid 70 %	--	
	Chromic acid 50 %	-	
	Phosphoric acid 30 %	+	
Weak acids	Diluted acetic acid < 25 %	+	
	Citric acid	++	
	Lactic acid	++	
	Formic acid	+	
	Uric acid	+	
Bases	Ammonia	+	
	Sodium hydroxide (soda)	+	
	Sodium hypochlorite (bleach 12°)	+	
	Potassium hydroxide (potash)	+	
Oils and greases	Plant origin	Linseed oil	++
		Peanut/Olive oil	++
		Castor oil	++
		Glycerin	+
	Mineral origin	Paraffin (Vaseline)	++
		Car engine oil	++
		Silicon oils	+
		Cutting oils	++
	Hydraulic oils	++	
Hydrocarbons	Lead-free petrol	+	
	Gas-oil	++	
	Kerosene	++	
	White-spirit	++	
Chlorinated solvents	Trichloroethylene	--	
	Trichloroethane	-	
	Perchloroethylene	--	
	Methylene chloride	--	
	Carbon tetrachloride	--	
	Chloroform	-	
Aromatic solvents	Benzene	+	
	Toluene	-	
	Xylene	+	
Aliphatic solvents	Hexane	++	
	Heptane	++	