



ABSOLUTE  
QUALITY  
MADE IN  
FINLAND



# DIE SETS

## DIE SET 16-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18212/10	10	55	10.0-12.0
18212/12	12	55	12.0-14.0
18212/14	14	55	14.0-16.0
18212/16	16	55	16.0-19.0
18212/19	19	55	19.0-23.0
18212/23	23	55	23.0-27.0
18212/27	27	65	27.0-31.0
18212/31	31	65	31.0-38.0

## DIE SET 20-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18013/10	10	55	10.0-12.0
18013/12	12	55	12.0-14.0
18013/14	14	55	14.0-16.0
18013/16	16	55	16.0-19.0
18013/19	19	55	19.0-23.0
18013/23	23	55	23.0-27.0
18013/27	27	70	27.0-31.0
18013/31	31	70	31.0-36.0
18013/36	36	75	36.0-41.0
18013/41	41	75	41.0-47.0
18013/47	47	85	47.0-54.0
18013/54	54	85	54.0-61.0

## DIE SET NC20-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18546/12	12	3	12.0-16.0
18546/16	16	4	16.0-22.0
18546/22	22	4.5	22.0-27.0
18546/27	27	5	27.0-34.0
18546/34	34	5	34.0-41.0
18546/41	41	5	41.0-49.0

## DIE SET CC22

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18315/10	10	50	10.0-12.0
18315/12	12	50	12.0-14.0
18315/14	14	50	14.0-16.0
18315/16	16	50	16.0-19.0
18315/19	19	50	19.0-23.0
18315/23	23	50	23.0-27.0
18315/27	27	50	27.0-31.0
18315/31	31	50	31.0-36.0
18315/36	36	50	36.0-41.0
18315/41	41	50	41.0-47.0
18315/47	47	50	47.0-54.0

## DIE SET NC30-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
702044/12	12	3	12.0-14.0
702044/14	14	3	14.0-16.0
702044/16	16	4	16.0-19.0
702044/19	19	4	19.0-22.0
702044/22	22	4.5	22.0-26.0
702044/26	26	4.5	26.0-30.0
702044/30	30	5	30.0-34.0
702044/34	34	5	34.0-39.0
702044/39	39	5	39.0-45.0
702044/45	45	5	45.0-51.0
702044/51	51	5	51.0-57.0
702044/57	57	5	57.0-63.0

## DIE SET 32-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18506/10	10	55	10.0-12.0
18506/12	12	55	12.0-14.0
18506/14	14	55	14.0-16.0
18506/16	16	55	16.0-19.0
18506/19	19	55	19.0-22.0
18506/22	22	70	22.0-26.0
18506/26	26	70	26.0-30.0
18506/30	30	70	30.0-34.0
18506/34	34	75	34.0-39.0
18506/39	39	75	39.0-45.0
18506/45	45	90	45.0-51.0
18506/51	51	90	51.0-57.0
18506/57	57	100	57.0-63.0
18506/63	63	110	63.0-69.0
18506/69	69	110	69.0-75.0
18506/74	74	110	74.0-80.0
18506/78	78	110	78.0-87.0

## DIE SET 32-SERIES (for 145)

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18506/63/120	63	120	63.0-69.0
18506/69/120	69	120	69.0-75.0
18506/74/120	74	120	74.0-80.0
18506/78/120	78	120	78.0-87.0

## DIE SET NC40-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
703955/63	63	5	63.0-69.0
703955/69	69	5	69.2-73.0
703955/73	73	6	73.0-81.0
703955/81	81	7	81.0-93.0
703955/93	93	7	93.0-105.0

## DIE SET NC60-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
715345/100	100	8	100.0-108.0
715345/108	108	8	108.0-116.0
715345/116	116	9	116.0-126.0
715345/126	126	9	126.0-136.0
715345/136	136	10	136.0-146.0
715345/146	146	10	146.0-156.0

## DIE SET SP100-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
701817/10	10	40	10.0-12.0
701817/12	12	40	12.0-14.0
701817/14	14	40	14.0-16.0
701817/16	16	40	16.0-19.0
701817/19	19	40	19.0-23.0
701817/23	23	40	23.0-27.0
701817/27	27	40	27.0-31.0
701817/31	31	40	31.0-36.0
701817/36	36	40	36.0-41.0
701817/41	41	40	41.0-47.0
701817/47	47	40	47.0-54.0

## DIE SET 140-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18860/84	84	110	84.0-92.0
18860/92	92	110	92.0-100.0
18860/100	100	110	100.0-108.0
18860/108	108	110	108.0-116.0
18860/116	116	110	116.0-124.0

## DIE SET 145-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18860/84/120	84	120	84.0-92.0
18860/92/120	92	120	92.0-100.0
18860/100/120	100	120	100.0-108.0
18860/108/120	108	120	108.0-116.0
18860/116/120	116	120	116.0-124.0

## DIE SET 160-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
18852/84	84	116	84.0-92.0
18852/92	92	116	92.0-100.0
18852/100	100	116	100.0-108.0
18852/108	108	116	108.0-116.0
18852/116	116	116	116.0-126.0
18852/126	126	116	126.0-136.0
18852/136	136	116	136.0-146.0
18852/146	146	116	146.0-156.0
18852/156	156	116	156.0-166.0
18852/166	166	116	166.0-178.0
18852/178	178	116	178.0-190.0
18852/190	190	116	190.0-202.0

## DIE SET 170-SERIES

DieSetNo	D (mm)	L (mm)	Crimp. range (mm)
405060/205	205	220	205.0-220.0
405060/220	220	220	220.0-235.0
405060/235	235	220	235.0-250.0
405060/250	250	220	250.0-270.0
405060/270	270	220	270.0-290.0
405060/290	290	220	290.0-320.0

In addition to the standard die sets, a wide range of special die sets is available on request.