

TSP₁₀ Compact stepper motor drive

TSP10-PB

- Compact size
- Supply voltage 24-74V_{DC}, max. motor current 7 A_{rms}
- Idle current reduction
- Noiseless at standstill, smooth operation
- Low heat losses
- Opto-isolated inputs (10) and outputs (4)
- Separated supply voltage for electronic and motor
- Programmable motion tasks with adjustable ramps, programmable with Profibus
- Bus interface galvanic isolated
- Set-up the Profibus address on the top of the device with two rotary switches
- Please request a sample project for the commissioning of S7 (info@ahs-antriebstechnik.de)

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TSP10-PB Compact stepper motor drive

The TSP10-PB drive is a compact microstep power module for 2-phase stepper motors with various configurations for the best possible customization to the individual application.

The units are designed for panel mounting and equipped with the mating plugs; the compact size allows installation, where only restricted mounting space is available. The heat dissipation is laterally possible over an optional heat-sink or over the bearing surface at the back.

The supply voltage plug and the motor plug are placed at the bottom side of the drive. The 25-pin Sub-D socket for the digital I/Os as well as a 9-pin Sub-D socket for the RS232-connections and as a 9-pin Sub-D socket for the Profibus DP are located at the front of the drive. The Set-Up for the Profibus address is made by two rotary switches at the top side of the drive.

A two colour LED indicates the status of the drive by colors and flashing signals. All digital inputs and outputs are opto-isolated. In addition the basic drive has Indexer functionality. Because only a few basic settings are required, the stepper with little effort can be integrated into any control system.

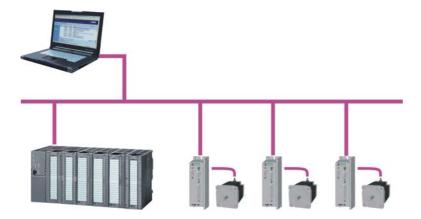
Technical data

Supply voltage	power supply voltage 24 - 74V _{DC}			
	max. 10 A _{peak} ; 0,2 bis 7 A _{rms}			
Motor durrent	adjustable in mA			
	for 2-phase stepper motors with 4,6 or 8 leads			
Power supply	for the motor power supply only an unregulated DC voltage is required.			
	<50°C without heat sink max 3.2A @ 25°C / 1.6A @ 45° C			
Ambient temperature	<50°C with heat sink (optional) max 7A @ 25°C/ 3.5A @45° C			
Heat sink tempreature	max. 60°C, forced cooling may be necessary			
Humidity	10-90%, non-condensing			
Fault protection	Line-to-Line and line-to-neutral shorts and over temperature			
Idle current reduction	free adjustable			
Inputs	10 inputs, free configurable			
Input interface	RS232, Profibus DP			
	4 outputs, SPS compatible free configurable			
Outputs	Status LED: green = ready for use; red = failure; yellow = motor			
	movement			
Baud rate	Up to12 MBaud			



Motion tasks

The Profibus DP Stepper is the solution to control, several step motor axis distributed in the field, by via Profibus DP. The Profibus DP Stepper is a compact single axis positioning control integrated stepper motor power. It has two limit switch inputs, a stop, and a reference switch input. The velocity mode and the position mode are easily configurable over the profibus.



Since they are only a few presets, the Profibus DP Stepper can be integrated into any control system using Profibus DP as sensor-actuator bus, with low expenditure. Because of the rapid and simultaneous transmission of the input and output bytes within all Profibus DP participants, there are a great variety of possibilities for realizing multi-axes applications over the bus without having to cope with synchronization problems.

Parameter data

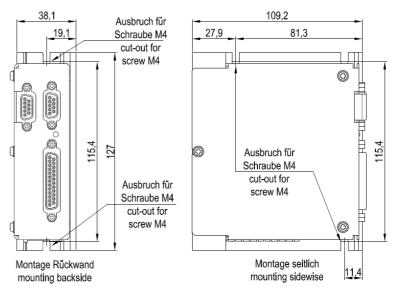
Set-up via Profibus:

Parameter						Value						
Limit switches						Limit switches are connected.						
Smoothing						Smoothing enabled						
Idle current reduction						After 100 ms						
Idle current [%]						50						
Motor current [mA rms]						100						
Micro step factor n*200/rev.						20						
Homi	Homing					Actual position						
Jser p	rm data	:										
Jserp 001	rm data	003	004	005	006	007	008	009	010			



Connection/ Dimensions

Connectors						
Supply voltage	4-pole plug-in terminal strip					
Motor	5-pole plug-in terminal strip					
Serial interface	9-pin Sub-D- socket					
I/Os	25-pin Sub-D- socket					
Profibus socket according to standard	9-pole Sub-D- socket					

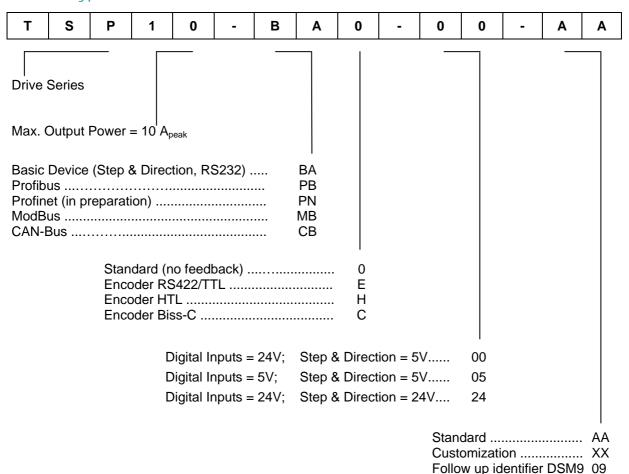


all dimensions in mm

Ordering code

TSP10-PB0-00-AA = Standard version

TSP10 Type code



Note: Not all combinations of the type code are possible.

