Field Wire Conversion Module for A-B 1771-IAD to 1756-IA16 or 1771-IBD to 1756-IB16

(Cat 1492-CM1771-LD001)

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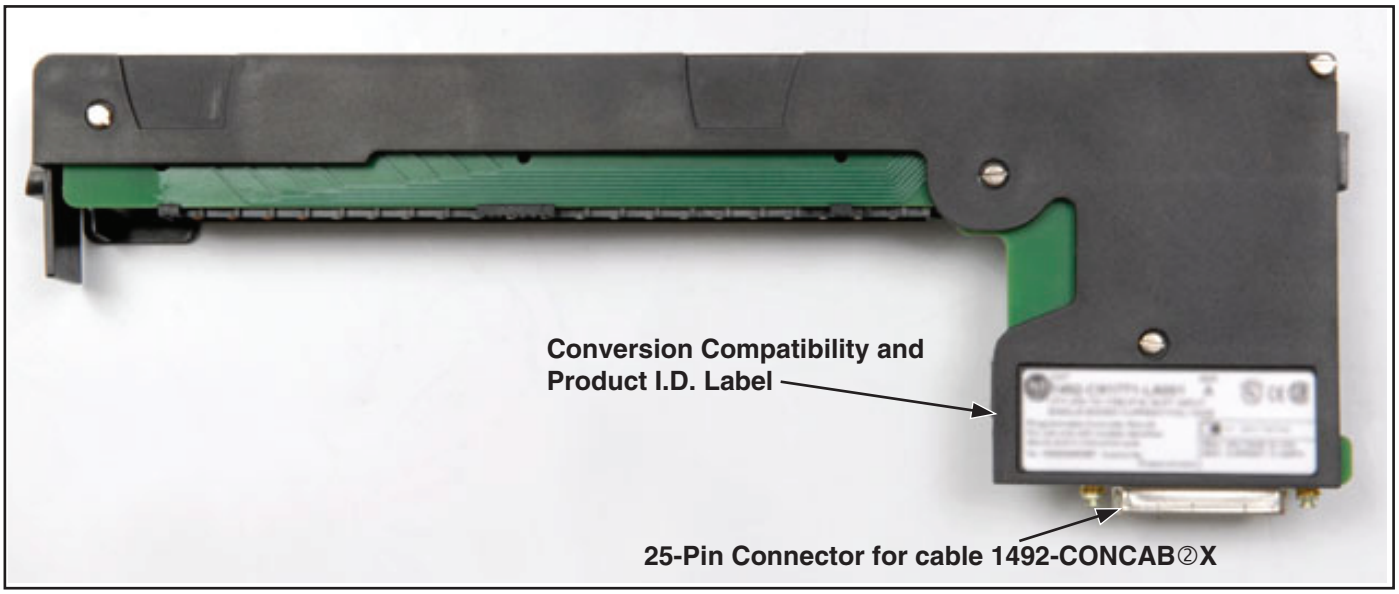
I. Module Description

The 1492-CM1771-LD001 conversion module provides field wire signal conversion from an A-B 1771-IAD, 79 to 138Vac/dc, 16 point input module to a 1756-IA16, 74 to 132Vac①, 16 point input module or a 1771-IBD, 10 to 30Vdc, 16 point input module to a 1756-IB16, 10 to 32.2Vdc①, 16 point input module. The conversion module provides the mating connector to the 1771-IAD or 1771-IBD module swing-arm/terminal block with the attached field wires. It routes those signals via its 25-pin connector and a 1492-CONCAB②X pre-wired cable to compatible terminals on the 1756-IA16 or 1756-IB16 (refer to Wiring Diagrams on page 2 and 3 for details).



1492-CM1771-LD001 Conversion Module

WARNING

De-energize and lockout any and all power to all I/O field devices connected to the A-B 1771 I/O Chassis, and the power to the 1771 I/O Chassis itself. Ensure all power is de-energized and locked out to any device in the control cabinet where the conversion is to be performed. Ensure work is performed by qualified personnel.

① Refer to conversion module Specifications Section: Maximum Operating Voltage

II. Module Installation

The 1492-CM1771-LD001 conversion module must be installed in a 1492 conversion base-plate and cover-plate assembly. The installation of the module into the assembly is explained in the Installation Manual that ships with the conversion assembly. For a list of compatible assemblies refer to Appendix A.

III. Conversion Module Compatibility Matrix

Conversion Module	Compatible 1771 Input Module	Compatible 1756 Input Module	Required 1492 Cable
1492-CM1771-LD001	1771-IAD	1756-IA16	1492-CONCAB②X
1492-CM1771-LD001	1771-IBD	1756-IB16	1492-CONCAB②X

② This is cable length in meters. Available lengths are limited to 005 (0.5m) and 010 (1.0m).

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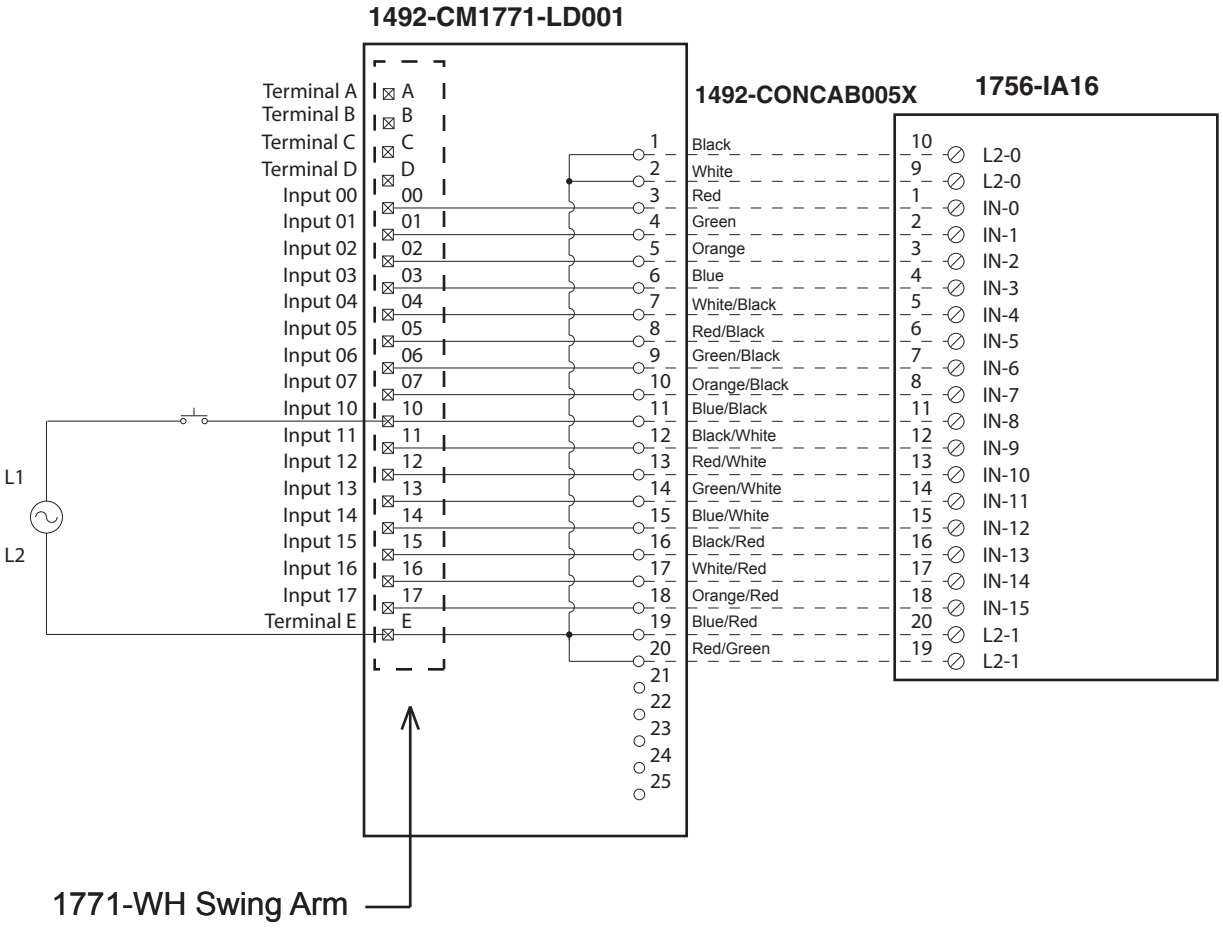
IV. Conversion Module Wiring Diagram

The following diagrams show the connections from the existing 1771-IAD or 1771-IBD swing-arm, through the conversion module, 1492 cable and to the 1756-IA16 or 1756-IB16 input module. The diagrams can be used as an aid in possible system troubleshooting.

WARNING There are several key application considerations and system specifications (bottom of drawing) when using these components (conversion module, cable and input module). Read and understand these considerations before installation.

Conversion: 1771-IAD to 1756-IA16 with 1492-CM1771-LD001



Conversion Module Installation and Application Considerations

① The input delay times for the 1771-IAD module versus the 1756-IA16 module are as follows:

	1771-IAD	***1756-IA16***
a) Off-to-On Delay	5ms (+/-3ms) @120VAC	10ms max (plus selectable filter)
b) On-to-Off Delay	25ms (+/-5ms)	8ms max (plus selectable filter)

② The 1771-IAD module is rated 79V to 138V AC or DC. The 1756-IA16 module is rated 74V to 132V AC. If the input source voltage is DC use a 1756-IH16I and 1492-CM1771-LD002 conversion module.

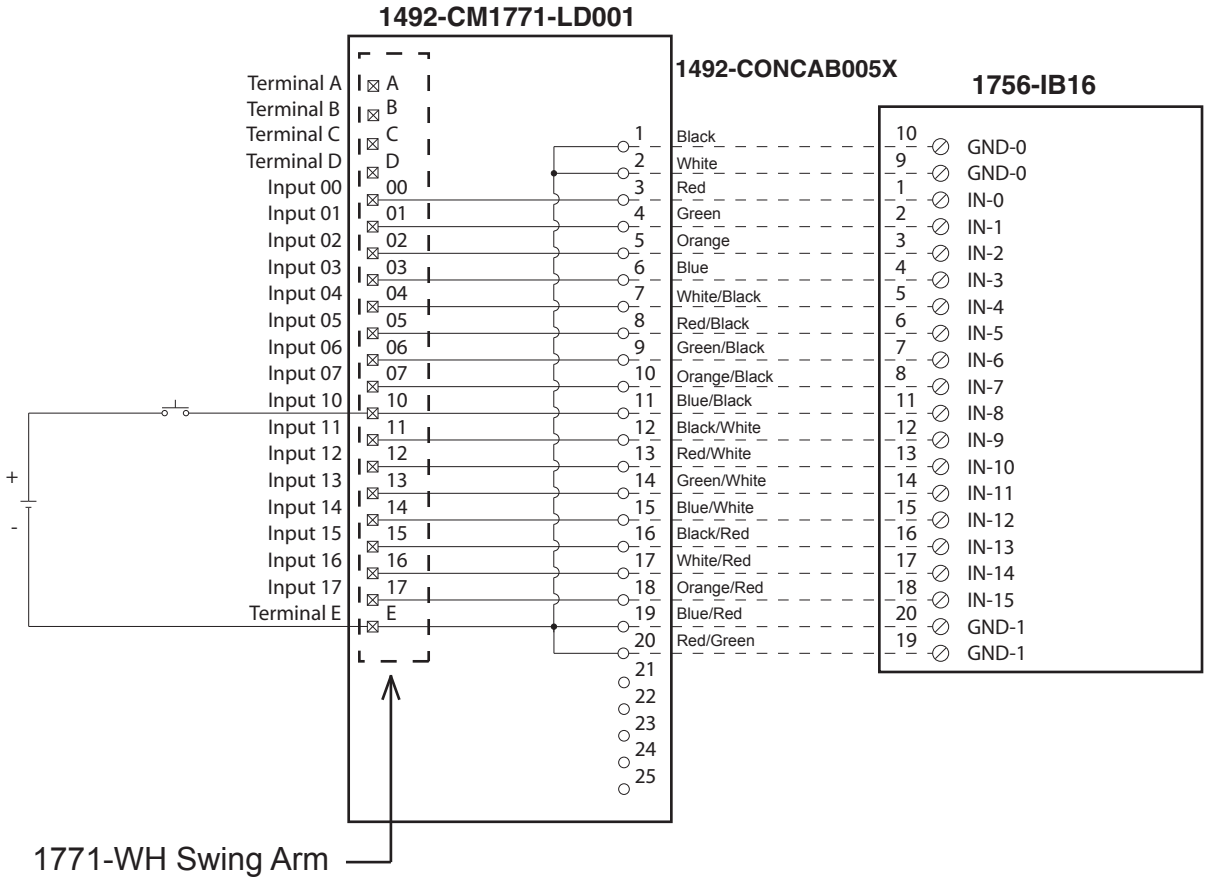
③ Refer to your 1771-IAD and 1756-IH16 Installation Manual wiring Schematics and diagrams for more details.

[Reference Doc: 41170-925 (Version 01)]

IV. Conversion Module Wiring Diagram (Continued)

WARNING There are several key application considerations and system specifications (bottom of drawing) when using these components (conversion module, cable and input module). Read and understand these considerations before installation.

Conversion: 1771-IBD to 1756-IB16 with 1492-CM1771-LD001



Conversion Module Installation and Application Considerations

① The input delay times for the 1771-IBD module versus the 1756-IB16 module are as follows:

	1771-IBD	***1756-IB16***
a) Off-to-On Delay	1ms	1ms (plus selectable filter)
b) On-to-Off Delay	1ms	2ms (plus selectable filter)

② Refer to your 1771-IBD and 1756-IB16 Installation Manual wiring Schematics and diagrams for more details.

[Reference Doc: 41170-926 (Version 01)]

V. 1492-CM1771-LD001 Conversion Module Specifications

(Operating specifications are when installed in the Conversion System base / cover-plate assembly)

Specification	Value
Dimensions	11.81 in. (height) x 4.38 in. (depth) x 1.5 in. (width) 300 mm. (height) x 111.25 mm (depth) x 38.1 mm (width)
Approximate Shipping Weight	258.3 g (0.59 lbs) (includes carton)
Storage Temperature	-40 to +85°C (-40 to +185°F)
Operating Temperature	0 to 60°C (32 to 140°F)
Operating Humidity	5 to 95% at 60°C (non-condensing)
Shock Non operating Operating	 50g 30g
Operating Vibration	2g at 10 to 500Hz (Agrees with 1756 I/O module specifications)
Maximum Operating Voltage	132 Vac at 47 to 63Hz or 132 Vdc
Max. Module Operating Current Per Point: Per Module:	 2 Amps 2 Amps **NOTICE** Refer to the Wiring Diagram(s) for current limits for a specific configuration.
Agency Certifications	UL Classified: Under UL File Number E113724 CSA CE: compliant for all applicable directives
Pollution Degree	2
Environmental Rating	IP20

VI. Appendix A - 1771 to 1756 Chassis Conversion System Selection Process

1) Determine the number of 1771 I/O modules used in the 1771 I/O Chassis to be converted to 1756. NOTE: In some cases two 1756 modules may be required for one 1771 module. Select the applicable 1492 conversion modules from the Digital and Analog Conversion Selection Table Matrix.
2) Review the Max Slots for I/O and Chassis Width data from the below table, and select a 1756 I/O Chassis which meets your conversion needs from Step 1. Ensure the information from the I/O Conversion module tables are reviewed first.
3) Once the 1756 Chassis is selected, select the Conversion Assembly. The Conversion Assembly has the same dimensional foot-print as the 1771 chassis and can use the same mounting hardware. The assembly consists of a base-plate to hold the conversion modules and a cover-plate to protect the modules and to mount the selected 1756 chassis. The combined depth of the conversion assembly with the 1756 chassis mounted is 10.25 inches (Controller w/key) to 10.0 inches (Controller w/o Key).

Chassis Parameter[1]	**1771 Chassis**		**1756 Equivalent Chassis**		**1771 Chassis**		**1756 Equivalent Chassis**		**1771 Chassis**	**1756 Equivalent Chassis**	**1771 Chassis**	**1756 Equivalent Chassis**
	-A1B w/o PS	-A1B w/PS	-A4[3]	-A7	-A2B w/o PS	-A2B w/PS	-A7[4]	-A10	-A3B1	-A13[5]	-A4B	-A17[6]
Max Slots for I/O	4	4	3	6	8	8	6	9	12	12	16	16
Chassis Width[2]	9.01	12.61	10.35	14.49	14.01	17.61	14.49	19.02	19.01	23.15	24.01	29.06
Conversion Assembly	1492-MUA1B-A4-A7				1492-MUA2B-A7-A10				1492-MUA3-A10-A13		1492-MUA4-A13-A17	

Foot Notes:

① 1771-A3B is not listed as it is used for 19 inch wide instrumentation panels

② Two 1771 width dimensions are provided as some PLC-5 processors have integrated power supplies. Dimension w/PS includes -P1, -P2, etc. Notice that the width dimension of some 1756 chassis exceed the width of the 1771 chassis with or without the power supply. Cover-plate chassis mounting design allows the excess 1756 chassis width to be evenly distributed to both sides, or excess to right or left. Carefully consider this in the conversion

③ 1756-A4 may work in a 1771-A1B application if 4 or less I/O slots were used. Conversion cover-plate is capable to mount -A4 or -A7

④ 1756-A7 may work in a 1771-A2B application if 6 or less I/O slots were used. Conversion cover-plate is capable to mount -A7 or -A10

⑤ 1756-A10 may work in a 1771-A3B1 application if 10 or less I/O slots were used. Conversion cover-plate is capable to mount -A10 or -A13

⑥ 1756-A13 may work in a 1771-A4B application if 13 or less I/O slots were used. Conversion cover-plate is capable to mount -A13 or -A17

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